# **CS 77 Windows**

**PRODUCT PASS** 

Date: 22 April 2022

Language: English



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#### **1 GENERAL EXPLANATION**

The following paragraphs indicate the performances which can be declared on the Declaration of Performance (DoP) in accordance with Regulation (EU) no. 305/2011 of the European Parliament and of the Council of 9 March 2011.

The listed characteristics are the essential characteristics for external pedestrian doorsets according to hEN 14351-1:2006+A2:2016 Windows and doors - Product standard, performance characteristics - Part 1: Windows and external pedestrian doorsets.

All essential characteristics should be mentioned on the DoP. Where no performance is required, NPD (No Performance Declared) can be used.

The mentioned performances are performances which can be achieved for the given dimensions when the product is fabricated following the Reynaers instruction manual (catalogue). The performances as mentioned will meet the requirements of the majority of projects.

Higher performances for smaller dimensions or lower performances for larger dimensions might be possible. In this case contact your Reynaers office. For AWW performances, the maximum dimensions indicated in the system catalogue must be respected.

It is obviously allowed to declare lower performances than those mentioned in the product pass. E.g. when resistance to wind load of 1600 Pa was tested, also 1200 Pa can be declared.

In the second part of the table the non-essential characteristics are indicated. These are the characteristics which give information about the performance of a product, but which are not legally required in any European country and thus not mandatory to declare.

#### ID Name Address Country 0074 CENTRE D'EXPERTISE DU BÂTIMENT ET DES TRAVAUX PUBLICS Domaine De Saint-Paul - 102, Route de Limours France 78471 Saint-Remy-Les-Chevreuse Cedex MATERIALPRÜFUNGSAMT NORDRHEIN-WESTFALEN 0432 Auf den Thränen 2 Germany 59597 Erwitte 0679 CENTRE SCIENTIFIQUE ET TECHNIQUE DU BÂTIMENT 84. Avenue Jean Jaurès France Champs-sur-Marne F-77447 Marne-la-Vallée Cedex 2 0744 SOCOTEC France Les Quadrants – 3 Avenue du Centre – Guvancourt 78182 St-Quentin en Yvelines BELGIAN CONSTRUCTION CERTIFICATION ASSOCIATION 0749 Aarlenstraat 53 Belaium 1040 Brussel IFT ROSENHEIM Theodor-Gietl-Strasse 7-9 0757 Germany 83026 Rosenheim 0845 DANISH INSTITUTE OF FIRE AND SECURITY TECHNOLOGY Jernholmen, 12 Denmark 2650 Hvidovre 0960 SKG-IKOB Poppenbouwing 56 Netherlands 4191 NZ Geldermalsen 1136 BELGIAN BUILDING RESEARCH INSITUTE Lombardstraat 42 Belgium 1000 Brussel 1234 **EFECTIS NEDERLAND** Brandpuntlaan Zuid 16, Postbus 554 Netherlands 2665 ZN Bleiswijk 1288 WINTECH ENGINEERING LIMITED Halesfield 2 United Kingdom Telford, Shropshire TF7 4QH 1309 PRÜFINSTITUT SCHLÖSSER UND BESCHLÄGE, VELBERT Wallstrasse 41 Germany 42551 Velbert INSTYTUT TECHNIKI BUDOWI ANEJI 1488 ul. Filtrowa 1 Poland 00-611 Warszawa 1671 PEUTZ Lindenlaan 41, Molenhoek PO Box 66 Netherlands 6585 ZH MOOK 1749 TNO DEFENCE, SECURITY AND SAFETY Lange Kleiweg 137, Postbus 45 Netherlands 2280 AA Rijswijk 1769 UNIVERSITY OF GENT Sint-Pietersnieuwstraat 41 Belgium 9000 Gent 2211 INSTITUTO DE INVESTIGAÇÃO E DESENVOLVIMENTO TECNOLÓGICO Rua Pedro Hispano Portugal PARA A CONSTRUÇÃO, ENERGIA, AMBIENTE E SUSTENTABILIDADE Pólo II da Universidade de Coimbra 3030-289 Coimbra

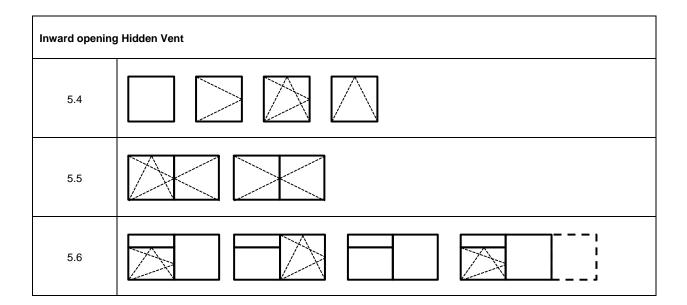
#### 2 NOTIFIED BODIES



## 3 VARIANTS

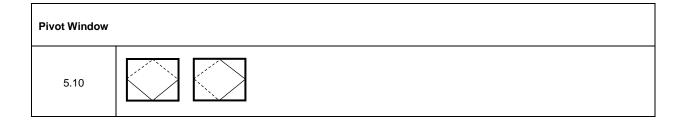
Different variants have been grouped based on similar design and following the guidelines of the harmonised standard

| Inward opening |  |  |  |  |  |  |  |
|----------------|--|--|--|--|--|--|--|
| 5.1            |  |  |  |  |  |  |  |
| 5.2            |  |  |  |  |  |  |  |
| 5.3            |  |  |  |  |  |  |  |



| Outward opening |  |  |  |  |  |  |  |
|-----------------|--|--|--|--|--|--|--|
| 5.7             |  |  |  |  |  |  |  |
| 5.8             |  |  |  |  |  |  |  |
| 5.9             |  |  |  |  |  |  |  |





#### 4 EXPLANATIONS AND SYMBOLS

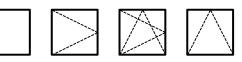
H: Element Height B: Element Width Fh: Vent Height Fb: Vent Width npd: No Performance Declared CWFT: Classification Without Further Testing

<sup>(4)</sup> Fixed windows: Standard glazing beads: p < 2000 Pa, WxH < 1400x2400 mm; p < 1200 Pa, WxH < 3200x3200 mm. Tubular glazing beads: p < 2000 Pa, WxH < 3200x3200 mm.



5

5.1 Inward opening



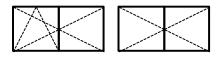
|            |       | Characteristic                             | Performar   | ice  | Notified body - Rep   | ort                  | Limits (mm)   |
|------------|-------|--|---|--|---|----------------------|---|
|            |       |  | Essential of  | characteri   | stics   |                      |   |
|            | 4.2   | Resistance to wind load                    | <b>C4</b> (1600 F<br><b>C5</b> (2000 F  |  | [0960] – 17.00889 Re<br>[2211] - CXL 099/1  |                      | FbxFh < 1200x2800<br>FbxFh < 1300x1755 <sup>(4)</sup> |
|            | 4.5   | Watertightness                             | <b>E750</b> (750<br><b>E1200</b> (1200  |  | [0960] – 17.00889 Re<br>[2211] - CXL 099/1  |                      | FbxFh < 1200x2800<br>FbxFh < 1300×1755                |
|            | 4.6   | Dangerous substances                       | In the materials  | delivered  | by Reynaers, no danger<br>hEN 14351-1 are use   |                      | ubstances as indicated in                             |
|            | 4.8   | Load-bearing capacity of<br>safety devices | Pass  |  | 0960] – 20.00012 rev  | v A                  | FbxFh < 1200x2800                                     |
| EN 14351-1 | 4.11  | Acoustic performance                       | 34 (-1;-4) 36   42 (-1;-5) 40   50 (-2;-8) 42   40 (-1;-3) 38   45 (-2;-6) 43   47 (-1;-4) 44   49 (-2;-7) 45 | Vindow:<br>6 (-1;-4)<br>0 (-2;-4)<br>2 (-2;-4)<br>3 (-1;-3)<br>3 (-2;-5)<br>4 (-1;-2)<br>5 (-1;-4)<br>6 (0;-2)   | [1136] – AC 3724<br>[1136] – AC 3725<br>[1136] – AC 3726<br>[0960] – 17.01314<br>[0960] – 17.01315<br>[0960] – 17.01318<br>[0960] – 17.01317<br>[0960] – 17.01316 | 2)<br>2)<br>2)<br>2) | WxH = 1230x1480                                       |
|            | 4.12  | Thermal transmittance                      | Uw to be cal<br>dimensions 123  | Uw to be calculated in function of the project<br>dimensions 1230x1480mm and 1480x2180 ca<br>Uf-values are calculated under certification of<br>10077/2. |   | Pre-ca<br>e foun     | d in the Uf-value tables.                             |
|            | 4.13  | Radiation properties                       | These properties must be evaluated by the CE-I  |  | abel of the glass   |                      |   |
|            | 4.14  | Air permeability                           | 4   |  | [0960] – 17.00889 Re<br>[2211] - CXL 099/1  |                      | FbxFh < 1200x2800<br>FbxFh < 1300×1755                |
|            |       |  | Non-essentia  | al charact   | eristics  |                      |   |
|            | 4.4.1 | Reaction to fire                           | Anodized: A1<br>Painted: A2<br>Gaskets: E   | certific   | decision 96/603/EC<br>ate EFR-21-001664A<br>32] – 230006500-6   |                      |   |
|            | 4.7   | Impact resistance                          |   |  | npd   |                      |   |
|            | 4.16  | Operating forces                           | 1   | [0]<br>0960  | 960] – 10.135 <sup>(1)</sup><br>)] – 20.00012 rev A   |                      | Fh < 1401x2396, 110 kg<br>Fh < 1200x2800, 101 kg      |
|            | 4.17  | Mechanical strength                        | 4   | [0]<br>0960  | 960] – 10.135 <sup>(1)</sup><br>)] – 20.00012 rev A   |                      | Fh < 1401x2396, 110 kg<br>Fh < 1200x2800, 101 kg      |
| 351-1      | 4.18  | Ventilation                                |   |  | npd   |                      |   |
| EN 14351   | 4.19  | Bullet resistance (BP version)             | FB4<br>FSG<br>Kalashnikov   |  | ES-210614a<br>ES-210722b<br>ES-210722a  |                      | emark: classes S or NS pending on ammunition          |
|            | 4.20  | Explosion resistance                       |   |  | npd   |                      |   |
|            | 4.21  | Resistance to repeated opening and closing | <b>3</b><br>(20 000)  |  | 960] – 10.135 <sup>(1)</sup><br>)] – 20.00012 rev A   |                      | Fh < 1401x2396, 110 kg<br>Fh < 1200x2800, 101 kg      |
|            | 4.22  | Behaviour between<br>different climates    |   |  | npd   | •                    |   |
|            | 4.23  | Burglar resistance (AP version)            | RC2<br>RC3  |  | – SKGIKOB.0837.0285<br>[1136] - CAR 12056   | .06                  | See report  |

<sup>(1)</sup> Because of the same profile design, characteristics are based on test results for CS68

 $^{\mbox{(2)}}$  Valid for a fixed window



#### 5.2 Inward opening

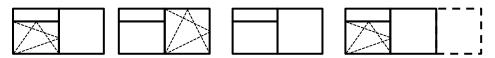


| Characteristic |       | Performanc                                 | Performance Notified body - Repo          |   | ort  | Limits (mm) |   |  |
|----------------|-------|--|---|---|--|-------------|---|--|
|                |       |  | Essential ch                              | aracter   | istics   |             |   |  |
|                | 4.2   | Resistance to wind load                    | <b>C3</b> (1200 Pa                        | ı)  | [0960] — 10.186  |             | FbxFh < 1125x2258                           |  |
|                | 4.5   | Watertightness                             | <b>9A</b> (600 Pa)                        | )   | [0960] — 10.186  |             | FbxFh < 1125x2258                           |  |
|                | 4.6   | Dangerous substances                       | In the materials of                       | delivered   | l by Reynaers, no dange<br>in hEN 14351-1 are us               |             | substances as indicated                     |  |
| EN 14351-1     | 4.8   | Load-bearing capacity of safety devices    | Pass                                      |   | 0960] – 20.00012 rev   | v A         | FbxFh < 1200x2800                           |  |
|                | 4.11  | Acoustic performance                       |   |   | npd  |             |   |  |
|                | 4.12  | Thermal transmittance                      |   | Uw to be calculated in function of the project.<br>Uf-values are calculated under certification of BCCA: certificate BPCB-420-72-<br>10077/2. |  |             |   |  |
|                | 4.13  | Radiation properties                       | These properties must b                   |   | must be evaluated by the                                       | e CE-I      | abel of the glass                           |  |
|                | 4.14  | Air permeability                           | 4   |   | [0960] — 10.186  |             | FbxFh < 1125x2258                           |  |
|                |       |  | Non-essential                             | charact   | eristics   |             |   |  |
|                | 4.4.1 | Reaction to fire                           | Anodized: A1<br>Painted: A2<br>Gaskets: E | certifi   | decision 96/603/EC<br>cate EFR-21-001664A<br>32] – 230006500-6 |             |   |  |
|                | 4.7   | Impact resistance                          |   |   | npd  |             |   |  |
|                | 4.16  | Operating forces                           | 1   | [   | [0960] — 09.1067<br>0960] — 10.135 <sup>(1)</sup>              |             | FbxFh < 1125x2258<br>Fh < 1401x2396, 110 kg |  |
|                | 4.17  | Mechanical strength                        | 4   | [   | [0960] – 09.1067<br>0960] – 10.135 <sup>(1)</sup>              |             | FbxFh < 1125x2258<br>Fh < 1401x2396, 110 kg |  |
| EN 14351-1     | 4.18  | Ventilation                                |   |   | npd  |             |   |  |
| EN 14          | 4.19  | Bullet resistance (BP version)             |   |   | npd  |             |   |  |
|                | 4.20  | Explosion resistance                       |   |   | npd  |             |   |  |
|                | 4.21  | Resistance to repeated opening and closing | <b>2</b> (10 000)<br><b>3</b> (20 000)    |   | [0960] – 09.1067<br>0960] – 10.135 <sup>(1)</sup>              |             | FbxFh < 1125x2258<br>Fh < 1401x2396, 110 kg |  |
|                | 4.22  | Behaviour between<br>different climates    |   |   | npd  |             |   |  |
|                | 4.23  | Burglar resistance (AP version)            | RC2                                       | [0960   | ] – SKGIKOB.0837.0285  | 5.06        | See report                                  |  |

<sup>(1)</sup> Because of the same profile design, characteristics are based on test results for CS68



#### 5.3 Inward opening



|            |       | Characteristic                             | Performance   | Notified body - Report   | Limits (mm)                     |  |  |  |
|------------|-------|--|---|--|---------------------------------|--|--|--|
|            |       |  | Essential character   | istics   |                                 |  |  |  |
|            | 4.2   | Resistance to wind load                    | <b>C4</b> (1600 Pa) <sup>(1)</sup>                              | [1488] – NL-0766/C/LL-<br>219/K/08/1a  | (3) (4)                         |  |  |  |
|            | 4.5   | Watertightness                             | <b>9A</b> (600 Pa)  | [1488] – NL-0766/C/LL-<br>219/K/08/1a <sup>(2)</sup>                               | (3)                             |  |  |  |
|            | 4.6   | Dangerous substances                       | In the materials delivered                                      | by Reynaers, no dangerous su<br>in hEN 14351-1 are used.                           | bstances as indicated           |  |  |  |
| EN 14351-1 | 4.8   | Load-bearing capacity of safety devices    | See re  | See relevant test reports for opening parts  |                                 |  |  |  |
| EN 14      | 4.11  | Acoustic performance                       |   | npd (See 6)  |                                 |  |  |  |
|            | 4.12  | Thermal transmittance                      | Uw to be<br>Uf-values are calculated                            | e calculated in function of the pr<br>under certification of BCCA: cer<br>10077/2. | oject.<br>tificate BPCB-420-72- |  |  |  |
|            | 4.13  | Radiation properties                       | These properties must be evaluated by the CE-label of the glass |  |                                 |  |  |  |
|            | 4.14  | Air permeability                           | 4   | [1488] – NL-0766/C/LL-<br>219/K/08/1a <sup>(2)</sup>                               | (3)                             |  |  |  |
|            |       |  | Non-essential charact   | eristics   |                                 |  |  |  |
|            | 4.4.1 | Reaction to fire                           | Anodized: <b>A1</b><br>Painted: <b>A2</b><br>Gaskets: <b>E</b>  | EC decision 96/603/EC<br>certificate EFR-21-001664A<br>[0432] – 230006500-6        |                                 |  |  |  |
|            | 4.7   | Impact resistance                          |   | npd  |                                 |  |  |  |
|            | 4.16  | Operating forces                           | See re  | levant test reports for opening p  | parts                           |  |  |  |
|            | 4.17  | Mechanical strength                        | See re  | levant test reports for opening p  | parts                           |  |  |  |
| EN 14351-1 | 4.18  | Ventilation                                |   | npd  |                                 |  |  |  |
| EN 14      | 4.19  | Bullet resistance (BP version)             |   | npd  |                                 |  |  |  |
|            | 4.20  | Explosion resistance                       |   | npd  |                                 |  |  |  |
|            | 4.21  | Resistance to repeated opening and closing | See re  | levant test reports for opening p  | arts                            |  |  |  |
|            | 4.22  | Behaviour between different climates       |   | npd  |                                 |  |  |  |
|            | 4.23  | Burglar resistance (AP version)            | RC2   | [0960] – SKGIKOB.0837.028  | 5.06 See report                 |  |  |  |

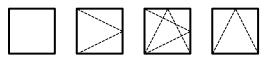
<sup>(1)</sup> Deflection to be calculated in function of wind load and allowable deformation.

<sup>(2)</sup> Test report proves the watertightness and air permeability of a T-connection.

<sup>(4)</sup> For dimensions of the opening parts: see relevant section for the opening elements.



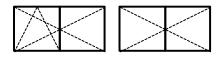
#### 5.4 Inward opening Hidden Vent



|              |       | Characteristic                             | Perform  | nance   | Notified body - Report  | Limits (mm)                                  |
|--------------|-------|--|--|---|---|--|
|              |       |  | Essentia   | al character  | istics  |  |
|              | 4.2   | Resistance to wind load                    | <b>C3/B4</b> (1200<br><b>C4</b> (160<br><b>C4</b> (160         | 0 Pa)   | [1488] – LK-02344/09/3<br>[1488] – LK-02344/09/4<br>[1488] – NL-0766/C/LL<br>219/K/08/2a          | 4 FbxFh < $1008x1800^{(4)}$                  |
|              | 4.5   | Watertightness                             | 9A (600<br>9A (600<br>E750 (75                                 | ) Pa)   | [1488] – LK-02344/09/3<br>[1488] – LK-02344/09/4<br>[1488] – NL-0766/C/LL<br>219/K/08/2a          | 4 FbxFh < 1008x1800                          |
|              | 4.6   | Dangerous substances                       | In the materi  | als delivered   | by Reynaers, no dangero<br>in hEN 14351-1 are used  | us substances as indicated<br>I.             |
| <del>.</del> | 4.8   | Load-bearing capacity of<br>safety devices | Pas  | S   | [1488] – LK-02344/09/3<br>[0960] – 09.1157  | 3 FbxFh < 1250x1600<br>FbxFh < 982x2283      |
| EN 14351-1   | 4.11  | Acoustic performance                       | Glass:<br>34 (-1;-4)<br>41 (-2;-4)<br>48 (-2;-8)<br>51 (-1;-4) | Window:<br>34 (-1;-4)<br>39 (-1;-4)<br>47 (-3;-8)<br>46 (-1;-4) | [1488] – LA/1482_d1/0<br>[1488] – LA/1482_d2/0<br>[1488] – LA/1482_d3/0<br>[0757] – 14-002142-PR( | 7 WxH = 1230x1480<br>7                       |
|              | 4.12  | Thermal transmittance                      | dimensions 1   | 230x1480m   | e-calculated U-values for<br>found in the Uf-value tables.<br>A: certificate BPCB-420-72-         |  |
|              | 4.13  | Radiation properties                       | These properties mu  |   | must be evaluated by the 0  | CE-label of the glass                        |
|              | 4.14  | Air permeability                           | 4  |   | [1488] – LK-02344/09/3<br>[1488] – LK-02344/09/4<br>[1488] – NL-0766/C/LL<br>219/K/08/2a          | 4 FbxFh < 1008x1800                          |
|              |       |  | Non-esser  | ntial charact   | eristics  |  |
|              | 4.4.1 | Reaction to fire                           | Anodized: A<br>Painted: A<br>Gaskets:                          | 2 cert  | C decision 96/603/EC<br>tificate EFR-21-001664A<br>0432] – 230006500-6                            |  |
|              | 4.7   | Impact resistance                          |  |   | npd   |  |
|              | 4.16  | Operating forces                           | 1  | [1  | 1488] – LK-02344/09/3<br>[0960] – 09.1157   | FbxFh < 1250x1600<br>FbxFh < 982x2283, 108kg |
|              | 4.17  | Mechanical strength                        | 4  | [1  | 1488] – LK-02344/09/3<br>[0960] – 09.1157   | FbxFh < 1250x1600<br>FbxFh < 982x2283, 108kg |
| EN 14351-1   | 4.18  | Ventilation                                |  |   | npd   |  |
| EN 14        | 4.19  | Bullet resistance (BP version)             |  |   | npd   |  |
|              | 4.20  | Explosion resistance                       |  |   | npd   |  |
|              | 4.21  | Resistance to repeated opening and closing | <b>3</b> (20.000   | ))  | [0960] – 09.1157  | FbxFh < 982x2283, 108kg                      |
|              | 4.22  | Behaviour between different climates       |  |   | npd   |  |
|              | 4.23  | Burglar resistance (AP version)            | RC2  | [09   | 60] – SKGIKOB.0837.0285   | 5.06 See report                              |



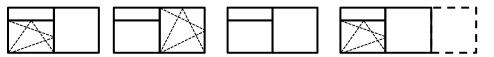
# 5.5 Inward opening Hidden Vent



|            |       | Characteristic                             | Performance                               |  | Notified body - Report  |      | Limits (mm)                           |
|------------|-------|--|---|--|---|------|---------------------------------------|
|            |       |  | Essential char                            | acteri   | stics   |      |                                       |
|            | 4.2   | Resistance to wind load                    | <b>C4</b> (1600 Pa)                       |  | [1488] – NL-0766/C/LL-<br>219/K/08/2a                                 |      | FbxFh < 888x1758                      |
|            | 4.5   | Watertightness                             | <b>E750</b> (750 Pa)                      |  | [1488] – NL-0766/C/LL-<br>219/K/08/2a                                 |      | FbxFh < 888x1758                      |
|            | 4.6   | Dangerous substances                       | In the materials de                       | livered  | by Reynaers, no dangero<br>in hEN 14351-1 are used                    |      | bstances as indicated                 |
| 51-1       | 4.8   | Load-bearing capacity of safety devices    | Pass (350N/60s                            | 5)   | [1488] – LK-02344/09/3<br>[0960] – 09.1157                            |      | FbxFh < 1250x1600<br>FbxFh < 982x2283 |
| EN 14351-1 | 4.11  | Acoustic performance                       |   |  | npd   |      |                                       |
|            | 4.12  | Thermal transmittance                      | dimensions 1230x1                         | Uw to be calculated in function of the project. Pre-calculated U-values for dimensions 1230x1480mm and 1480x2180 can be found in the Uf-value tables. Uf-values are calculated under certification of BCCA: certificate BPCB-420-72-10077/2. |   |      |                                       |
|            | 4.13  | Radiation properties                       | These prop                                | These properties must be evaluated by the C  |   |      | pel of the glass                      |
|            | 4.14  | Air permeability                           | 4   |  | [1488] – NL-0766/C/LL-<br>219/K/08/2a                                 |      | FbxFh < 888x1758                      |
|            |       |  | Non-essential ch                          | naracte  | eristics  |      |                                       |
|            | 4.4.1 | Reaction to fire                           | Anodized: A1<br>Painted: A2<br>Gaskets: E | certi  | C decision 96/603/EC<br>ificate EFR-21-001664A<br>0432] – 230006500-6 |      |                                       |
|            | 4.7   | Impact resistance                          |   |  | npd   |      |                                       |
|            | 4.16  | Operating forces                           | 1   |  | [0960] – 09.1157  | Fbx  | Fh < 982x2283, 108kg                  |
|            | 4.17  | Mechanical strength                        | 4   |  | [0960] – 09.1157  | Fbx  | Fh < 982x2283, 108kg                  |
| EN 14351-1 | 4.18  | Ventilation                                |   |  | npd   |      |                                       |
| EN 14      | 4.19  | Bullet resistance (BP version)             |   |  | npd   |      |                                       |
|            | 4.20  | Explosion resistance                       |   |  | npd   |      |                                       |
|            | 4.21  | Resistance to repeated opening and closing | <b>3</b> (20.000)                         |  | [0960] – 09.1157  | Fbx  | Fh < 982x2283, 108kg                  |
|            | 4.22  | Behaviour between<br>different climates    |   |  | npd   |      |                                       |
|            | 4.23  | Burglar resistance (AP version)            | RC2                                       | [096   | 60] – SKGIKOB.0837.0285   | 5.06 | See report                            |



#### 5.6 Inward opening Hidden Vent



|            |       | Characteristic                             | Performance  | Notified body - Report   | Limits (mm)           |
|------------|-------|--|--|--|-----------------------|
|            |       |  | Essential characteri   | istics   |                       |
|            | 4.2   | Resistance to wind load                    | <b>C3/B4</b> (1200/1600 Pa)                                    | [1488] - LK-02344/09/3   | (3) (4)               |
|            | 4.5   | Watertightness                             | <b>9A</b> (600Pa)  | [1488] - LK-02344/09/3 <sup>(2)</sup>  | (3)                   |
|            | 4.6   | Dangerous substances                       | In the materials delivered                                     | l by Reynaers, no dangerous sul<br>in hEN 14351-1 are used.                          | ostances as indicated |
| 351-1      | 4.8   | Load-bearing capacity of safety devices    | See re   | levant test reports for opening pa   | arts                  |
| EN 14351-1 | 4.11  | Acoustic performance                       |  | npd (See 6)  |                       |
|            | 4.12  | Thermal transmittance                      |  | e calculated in function of the pro<br>under certification of BCCA: cert<br>10077/2. |                       |
|            | 4.13  | Radiation properties                       | These properties   | must be evaluated by the CE-lab  | el of the glass       |
|            | 4.14  | Air permeability                           | 4  | [1488] - LK-02344/09/3 <sup>(2)</sup>  | (3)                   |
|            | •     |  | Non-essential charact  | eristics   |                       |
|            | 4.4.1 | Reaction to fire                           | Anodized: <b>A1</b><br>Painted: <b>A2</b><br>Gaskets: <b>E</b> | EC decision 96/603/EC<br>certificate EFR-21-001664A<br>[0432] – 230006500-6          |                       |
|            | 4.7   | Impact resistance                          |  | npd  |                       |
|            | 4.16  | Operating forces                           | 1  | [1488] - LK-02344/09/3   | (3)                   |
|            | 4.17  | Mechanical strength                        | 4  | [1488] - LK-02344/09/3   | (3)                   |
| 351-1      | 4.18  | Ventilation                                |  | npd  |                       |
| EN 14351-1 | 4.19  | Bullet resistance (BP version)             |  | npd  |                       |
|            | 4.20  | Explosion resistance                       |  | npd  |                       |
|            | 4.21  | Resistance to repeated opening and closing | See re   | levant test reports for opening pa   | arts                  |
|            | 4.22  | Behaviour between<br>different climates    |  | npd  |                       |
|            | 4.23  | Burglar resistance (AP version)            | RC2  | [0960] –<br>SKGIKOB.0837.0285.06   | See report            |

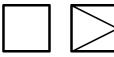
 $^{\left(1\right)}$  Deflection to be calculated in function of wind load and allowable deformation.

<sup>(2)</sup> Test report proves the watertightness and air permeability of a T-connection.

<sup>(3)</sup> For dimensions of the opening parts: see relevant section for the opening elements.



### 5.7 Outward opening



|            |       | Characteristic                             | Performance  | Notified body - Report   | Limits (mm)                     |
|------------|-------|--|--|--|---------------------------------|
|            |       |  | Essential character  | istics   |                                 |
|            | 4.2   | Resistance to wind load                    | <b>C3</b> (1200 Pa)  | TCD03_004 <sup>(1)</sup>   | FbxFh < 698x1098<br>(4)         |
|            | 4.5   | Watertightness                             | <b>E1050</b> (1050 Pa)   | TCD03_004 <sup>(1)</sup>   | FbxFh < 698x1098                |
|            | 4.6   | Dangerous substances                       | In the materials delivered                                     | l by Reynaers, no dangerous su<br>in hEN 14351-1 are used.                           | bstances as indicated           |
| 351-1      | 4.8   | Load-bearing capacity of<br>safety devices |  | npd  |                                 |
| EN 14351-1 | 4.11  | Acoustic performance                       |  | npd (See 6)  |                                 |
|            | 4.12  | Thermal transmittance                      | Uw to be<br>Uf-values are calculated                           | e calculated in function of the pro<br>under certification of BCCA: cert<br>10077/2. | oject.<br>tificate BPCB-420-72- |
|            | 4.13  | Radiation properties                       | These properties   | must be evaluated by the CE-lab  | pel of the glass                |
|            | 4.14  | Air permeability                           | 4  | TCD03_004 <sup>(1)</sup>   | FbxFh < 698x1098                |
|            | •     |  | Non-essential charact  | eristics   |                                 |
|            | 4.4.1 | Reaction to fire                           | Anodized: <b>A1</b><br>Painted: <b>A2</b><br>Gaskets: <b>E</b> | EC decision 96/603/EC<br>certificate EFR-21-001664A<br>[0432] – 230006500-6          |                                 |
|            | 4.7   | Impact resistance                          |  | npd  |                                 |
|            | 4.16  | Operating forces                           |  | npd  |                                 |
|            | 4.17  | Mechanical strength                        |  | npd  |                                 |
| EN 14351-1 | 4.18  | Ventilation                                |  | npd  |                                 |
| EN 14      | 4.19  | Bullet resistance (BP version)             |  | npd  |                                 |
|            | 4.20  | Explosion resistance                       |  | npd  |                                 |
|            | 4.21  | Resistance to repeated opening and closing |  | npd  |                                 |
|            | 4.22  | Behaviour between<br>different climates    |  | npd  |                                 |
|            | 4.23  | Burglar resistance (AP version)            | RC2  | [0960] –<br>SKGIKOB.0837.0285.06   | See report                      |

 $^{\mbox{(1)}}$  Because of the same profile design, characteristics are based on test results for CS68



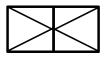
#### 5.8 Outward opening



|            |       | Characteristic                             | Performance  | Notified body - Report  | Limits (mm)                     |  |  |  |
|------------|-------|--|--|---|---------------------------------|--|--|--|
|            |       |  | Essential character  | istics  |                                 |  |  |  |
|            | 4.2   | Resistance to wind load                    | <b>C5</b> (2000 Pa)  | [1488] - LZE00-<br>00948/18/R146NZE   | FbxFh < 1000x1700               |  |  |  |
|            | 4.5   | Watertightness                             | <b>9A</b> (600 Pa) [1488] - LZE00-<br>00948/18/R146NZE FbxFh < 100 |   |                                 |  |  |  |
|            | 4.6   | Dangerous substances                       | In the materials delivered   | In the materials delivered by Reynaers, no dangerous substances as indicated in hEN 14351-1 are used. |                                 |  |  |  |
| EN 14351-1 | 4.8   | Load-bearing capacity of safety devices    |  | npd   |                                 |  |  |  |
| EN 14      | 4.11  | Acoustic performance                       |  | npd (See 6)   |                                 |  |  |  |
|            | 4.12  | Thermal transmittance                      | Uw to be<br>Uf-values are calculated                               | e calculated in function of the pro<br>under certification of BCCA: cert<br>10077/2.                  | oject.<br>tificate BPCB-420-72- |  |  |  |
|            | 4.13  | Radiation properties                       | These properties must be evaluated by the CE-label of the glass    |   |                                 |  |  |  |
|            | 4.14  | Air permeability                           | 4  | [1488] - LZE00-<br>00948/18/R146NZE   | FbxFh < 1000x1700               |  |  |  |
|            |       |  | Non-essential charact  | eristics  |                                 |  |  |  |
|            | 4.4.1 | Reaction to fire                           | Anodized: <b>A1</b><br>Painted: <b>A2</b><br>Gaskets: <b>E</b>     | EC decision 96/603/EC<br>certificate EFR-21-001664A<br>[0432] – 230006500-6                           |                                 |  |  |  |
|            | 4.7   | Impact resistance                          |  | npd   |                                 |  |  |  |
|            | 4.16  | Operating forces                           |  | npd   |                                 |  |  |  |
|            | 4.17  | Mechanical strength                        |  | npd   |                                 |  |  |  |
| EN 14351-1 | 4.18  | Ventilation                                |  | npd   |                                 |  |  |  |
| EN 1       | 4.19  | Bullet resistance (BP version)             |  | npd   |                                 |  |  |  |
|            | 4.20  | Explosion resistance                       |  | npd   |                                 |  |  |  |
|            | 4.21  | Resistance to repeated opening and closing |  | npd   |                                 |  |  |  |
|            | 4.22  | Behaviour between<br>different climates    |  | npd   |                                 |  |  |  |
|            | 4.23  | Burglar resistance (AP version)            |  | npd   |                                 |  |  |  |



#### 5.9 Outward opening

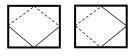


|            |          | Characteristic                             | Performance  | Notified body - Report  | Limits (mm)                     |  |  |  |
|------------|----------|--|--|---|---------------------------------|--|--|--|
|            |          |  | Essential character  | istics  |                                 |  |  |  |
|            | 4.2      | Resistance to wind load                    | <b>C3</b> (1200 Pa)  | TCD03_004 <sup>(1)</sup>  | FbxFh < 698x1098                |  |  |  |
|            | 4.5      | Watertightness                             | <b>E1050</b> (1050 Pa)   | TCD03_004 <sup>(1)</sup>  | FbxFh < 698x1098                |  |  |  |
|            | 4.6      | Dangerous substances                       | In the materials delivered                                     | In the materials delivered by Reynaers, no dangerous substances as indicated in hEN 14351-1 are used. |                                 |  |  |  |
| EN 14351-1 | 4.8      | Load-bearing capacity of<br>safety devices |  | npd   |                                 |  |  |  |
| EN 14      | 4.11     | Acoustic performance                       |  | npd   |                                 |  |  |  |
|            | 4.12     | Thermal transmittance                      | Uw to be<br>Uf-values are calculated                           | e calculated in function of the pro<br>under certification of BCCA: cert<br>10077/2.                  | oject.<br>lificate BPCB-420-72- |  |  |  |
|            | 4.13     | Radiation properties                       | These properties   | must be evaluated by the CE-lab   | pel of the glass                |  |  |  |
|            | 4.14     | Air permeability                           | 4  | TCD03_004 <sup>(1)</sup>  | FbxFh < 698x1098                |  |  |  |
|            | <u> </u> |  | Non-essential charact  | eristics  |                                 |  |  |  |
|            | 4.4.1    | Reaction to fire                           | Anodized: <b>A1</b><br>Painted: <b>A2</b><br>Gaskets: <b>E</b> | EC decision 96/603/EC<br>certificate EFR-21-001664A<br>[0432] – 230006500-6                           |                                 |  |  |  |
|            | 4.7      | Impact resistance                          |  | npd   |                                 |  |  |  |
|            | 4.16     | Operating forces                           |  | npd   |                                 |  |  |  |
|            | 4.17     | Mechanical strength                        |  | npd   |                                 |  |  |  |
| EN 14351-1 | 4.18     | Ventilation                                |  | npd   |                                 |  |  |  |
| EN 14      | 4.19     | Bullet resistance (BP version)             |  | npd   |                                 |  |  |  |
|            | 4.20     | Explosion resistance                       |  | npd   |                                 |  |  |  |
|            | 4.21     | Resistance to repeated opening and closing |  | npd   |                                 |  |  |  |
|            | 4.22     | Behaviour between<br>different climates    |  | npd   |                                 |  |  |  |
|            | 4.23     | Burglar resistance (AP version)            | RC2  | [0960] –<br>SKGIKOB.0837.0285.06  | See report                      |  |  |  |

 $^{\left(1\right)}$  Because of the same profile design, characteristics are based on test results for CS68



#### 5.10 Pivot Window



|            |       | Characteristic                             | Performance  | Notified body - Report   | Limits (mm)                                    |  |  |  |
|------------|-------|--|--|--|--|--|--|--|
|            |       |  | Essential characte   | eristics   |  |  |  |  |
|            | 4.2   | Resistance to wind load                    | <b>C4</b> (1600 Pa)  | [1488] – 00948-14-R79NK<br>[0960] – 03.154   | FbxFh < 2200x2000<br>(*1)<br>FbxFh < 1490x1640 |  |  |  |
|            | 4.5   | Watertightness                             | <b>9A</b> (600 Pa)   | [1488] – 00948-14-R79NK<br>[0960] – 03.154   | FbxFh < 2200x2000<br>(*1)<br>FbxFh < 1490x1640 |  |  |  |
|            | 4.6   | Dangerous substances                       | In the materials deliver                                       | ed by Reynaers, no dangerous s<br>in hEN 14351-1 are used.   | substances as indicated                        |  |  |  |
| 351-1      | 4.8   | Load-bearing capacity of safety devices    |  | npd  |  |  |  |  |
| EN 14351-1 | 4.11  | Acoustic performance                       |  | npd (See 6)  |  |  |  |  |
|            | 4.12  | Thermal transmittance                      | dimensions 1230x1480   | Uw to be calculated in function of the project. Pre-calculated U-values for dimensions 1230x1480mm and 1480x2180 can be found in the Uf-value tables. Uf-values are calculated under certification of BCCA: certificate BPCB-420-72-10077/2. |  |  |  |  |
|            | 4.13  | Radiation properties                       | These propertie  | These properties must be evaluated by the CE-label of the glass  |  |  |  |  |
|            | 4.14  | Air permeability                           | 4  | [1488] – 00948-14-R79NK<br>[0960] – 03.154   | FbxFh < 2200x2000<br>(*1)<br>FbxFh < 1490x1640 |  |  |  |
|            |       | •  | Non-essential chara  | cteristics   |  |  |  |  |
|            | 4.4.1 | Reaction to fire                           | Anodized: <b>A1</b><br>Painted: <b>A2</b><br>Gaskets: <b>E</b> | EC decision 96/603/EC<br>certificate EFR-21-001664A<br>[0432] – 230006500-6  |  |  |  |  |
|            | 4.7   | Impact resistance                          |  | npd  |  |  |  |  |
|            | 4.16  | Operating forces                           |  | npd  |  |  |  |  |
|            | 4.17  | Mechanical strength                        |  | npd  |  |  |  |  |
| EN 14351-1 | 4.18  | Ventilation                                |  | npd  |  |  |  |  |
| EN 14      | 4.19  | Bullet resistance (BP version)             |  | npd  |  |  |  |  |
|            | 4.20  | Explosion resistance                       |  | npd  |  |  |  |  |
|            | 4.21  | Resistance to repeated opening and closing |  | npd  |  |  |  |  |
|            | 4.22  | Behaviour between<br>different climates    |  | npd  |  |  |  |  |
|            | 4.23  | Burglar resistance (AP version)            | RC2  | [0960] – 20.00776.1  | See report                                     |  |  |  |

(\*1) Vertical Pivot Window



#### 6 INFORMATION ACOUSTIC PERFORMANCE

6.1 Window Rw (C;Ctr) declaration based on tabulated values

According to annex B of EN 14351-1, when no test results are available, the determination of the acoustic performances can be done as follows:

a) IGU  $Rw \rightarrow Window Rw$ 

| IGU Rw<br>(dB) | Window Rw<br>(dB) | Required seals |
|----------------|-------------------|----------------|
| 27             | 30                | 1              |
| 28             | 31                | 1              |
| 29             | 32                | 1              |
| 30             | 33                | 1              |
| 32             | 34                | 1              |
| 34             | 35                | 1              |
| 36             | 36                | 2              |
| 38             | 37                | 2              |
| 40             | 38                | 2              |

#### b) IGU Rw+Ctr $\rightarrow$ Window Rw+Ctr

| IGU Rw+Ctr<br>(dB) | Window Rw+Ctr<br>(dB) | Required seals |
|--------------------|-----------------------|----------------|
| 24                 | 26                    | 1              |
| 25                 | 27                    | 1              |
| 26                 | 28                    | 1              |
| 27                 | 29                    | 1              |
| 28                 | 30                    | 1              |
| 30                 | 31                    | 1              |
| 32                 | 32                    | 2              |
| 34                 | 33                    | 2              |
| 36                 | 34                    | 2              |

c) C = -1 dB

d) Ctr = (Window Rw+Ctr) – (Window Rw)

CE marking Window: Rw (C;Ctr) based on steps a), c) and d)

Example:

Г

IGU Rw = 34 (-1;-4)

- $\rightarrow$  Window Rw = 35 dB
- $\rightarrow$  IGU Rw+Ctr = 30 dB  $\rightarrow$  Window Rw+Ctr = 31 dB
- $\rightarrow$  C = -1 dB
- $\rightarrow$  Ctr = 31 dB 35 dB = -4 dB
- ► CE marking Window: 35 dB (-1;-4), valid for window size 1,23 x 1,48 m



#### 6.2 Extrapolation rules for different window sizes

For windows with other dimensions, the extrapolation rules for test results and tabulated values are indicated in following table:

| Window size range                                  |   |                                   |
|--|---|-----------------------------------|
| Test results for test specimen of any size (see 5) | Tabulated values (see 6.1)                                  | Sound insulation value for window |
| -100% to +50% of test specimen overall area        | overall area ≤ 2,7 m²                                       | Rw and Rw+Ctr are correct         |
| +50% to +100% of test specimen overall area        | 2,7 m <sup>2</sup> < overall area $\leq$ 3,6 m <sup>2</sup> | Correct Rw and Rw+Ctr with -1 dB  |
| +100% to +150% of test specimen overall area       | $3,6 \text{ m}^2$ < overall area $\leq 4,6 \text{ m}^2$     | Correct Rw and Rw+Ctr with -2 dB  |
| > +150% of test specimen overall area              | 4,6 m <sup>2</sup> < overall area                           | Correct Rw and Rw+Ctr with -3 dB  |



#### UPDATES

\_\_\_\_\_

#### 22/4/2022

THW added: variant 5.8

Report 20.00012 rev A added in variants 5.1 and 5.2: characteristics 4.8 - 4.16 - 4.17 - 4.21

Reports ES-210614a, ES-210722b and ES-210722a added in variant 5.1: characteristic 4.19

Report SKGIKOB.0837.0285.06 added in several variants: characteristic 4.23

Report CAR 12056 added in variant 5.1: characteristic 4.23

Report 20.00776.1 added in variant 5.10: characteristic 4.23

Certificate EFR-21-001664A added in all variants: characteristic 4.4.1